

**Work Order ID 79572**

January-27-12 12:56:22 PM

**\*79572\***

Page 1

Item ID: D3807-5

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Gasket

Start Date: 27/01/2012 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals: Process Plan: M.L.J Date: 12/01/27 Tooling:

Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3807

Rev A

100

0.00

**\*100\***

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: A

2-Deburr if necessary

B12-2-1

(54)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

B12-2-1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**\*79572\***

Page 2

**\*N900040100\***

Setup Start \*NS1\*

Stop **\*NS2\***

**\*40\***

**Cust Item ID:**

**\*40\***

**Customer:**

Run Start \*NR1\*

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

[illegible]

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# Picklist Print

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Page 1

Work Order ID: 79572

\*79572\*

Parent Item: D3807-5

\*D3807-5\*

Parent Item Name: Gasket

Start Date: 27/01/2012

Required Date: 10/02/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	628.0000	1.6	71.11111	100		
									**		B12-2-1		
*MNEO60S 063*													
NEOPRENE SHEET 0.063													

## Location

## Loc Qty

## Loc Code

MAT052

628

119130

3

119777

279

119792

346

119777

54

W/O:		WORK ORDER CHANGES					
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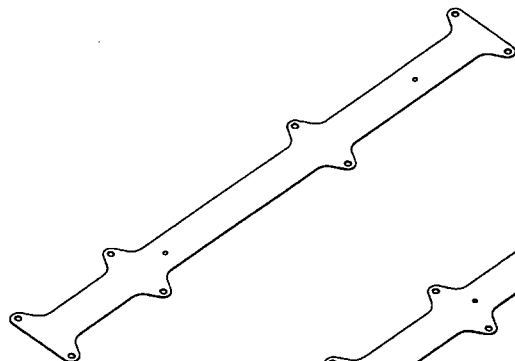
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

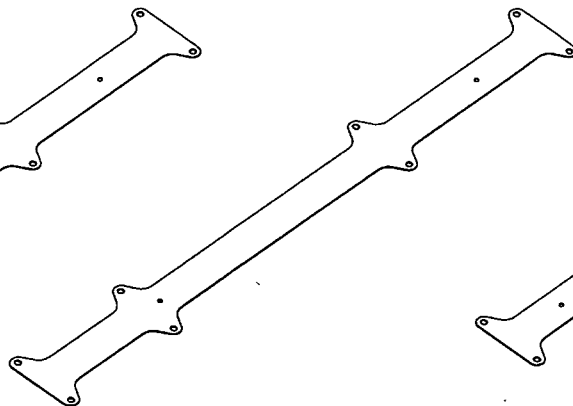
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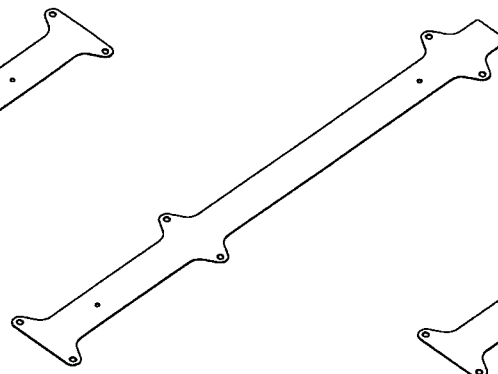




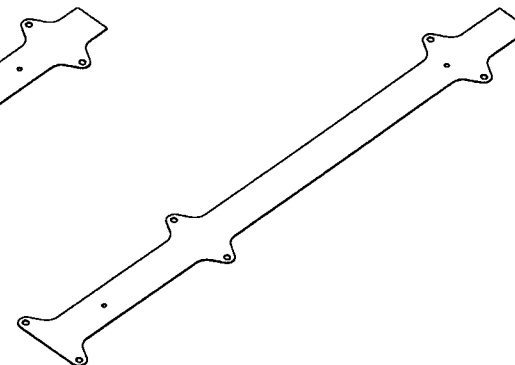
**D3807-1 GASKET**



**D3807-3 GASKET**



**D3807-5 GASKET**



**D3807-7 GASKET**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
D3807-1 = 0.32 lbs  
D3807-3 = 0.36 lbs  
D3807-5 = 0.32 lbs  
D3807-7 = 0.33 lbs

SH...  
RE...  
ENGINE...  
UNCONTROLLED  
SUBJECT TO...  
WITH...  
WORK...  
NO 79572 M.L.J  
12/10/12

**RELEASED**  
CP 09-03-03  
per ECN 09-538

A		NEW ISSUE		DESCRIPTION		MB	08.11.21
REV.						BY	DATE
DESIGN		1P		DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN		1					
CHECKED		1.5		DRAWING NO.		REV. A	
MFG. APPR.		1		D3807		SHEET 1 OF 3	
APPROVED		1P		TITLE		SCALE	
DE APPR.		1P		GASKET		NTS	
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.					

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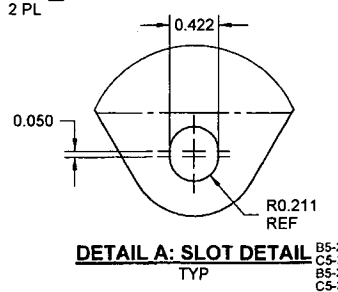
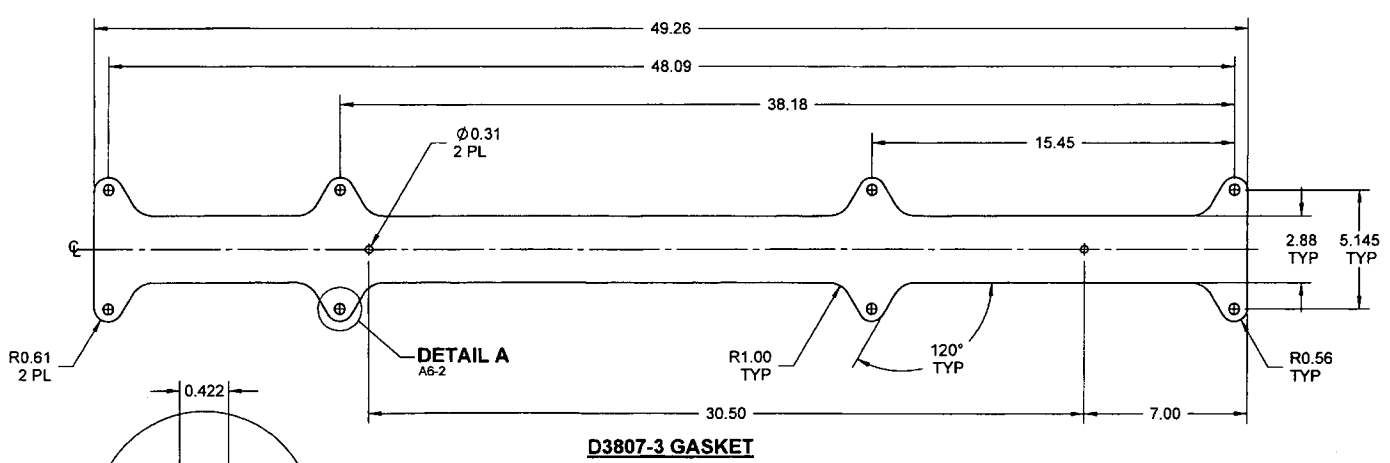
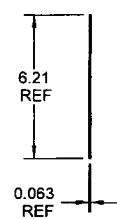
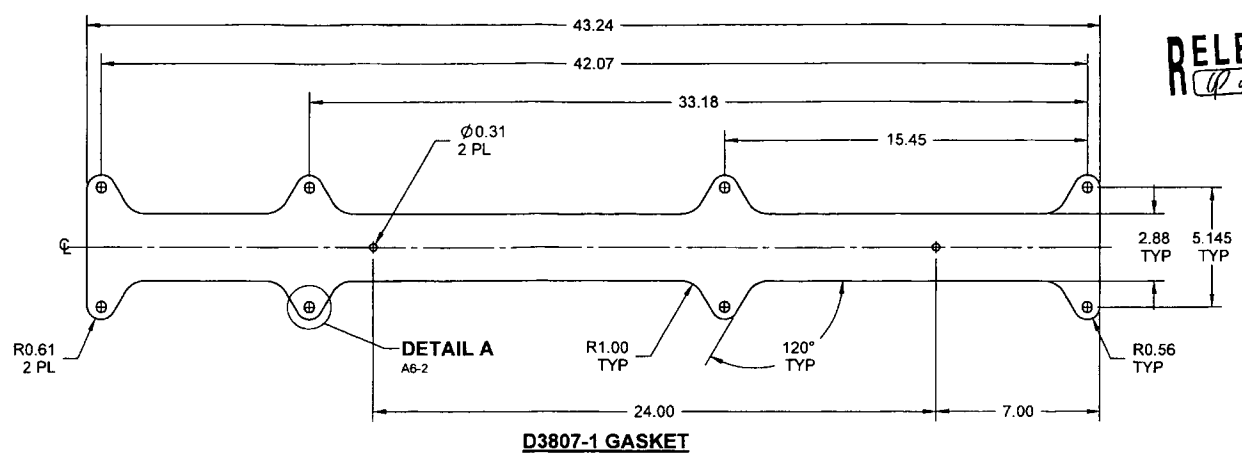
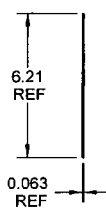
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09.03.07



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CHECKED		DRAWING NO. <b>D3807</b>	REV. A
MFG. APPR.		TITLE	SHEET 2 OF 3
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DE APPR.			NTS
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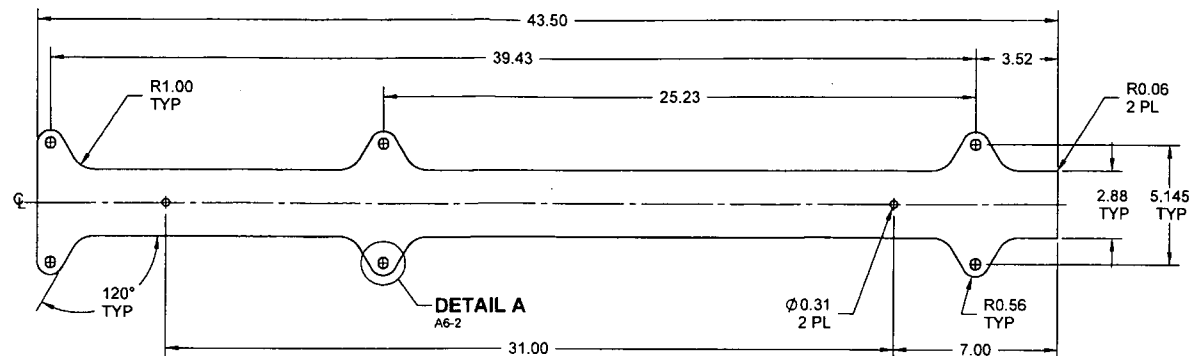
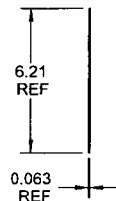
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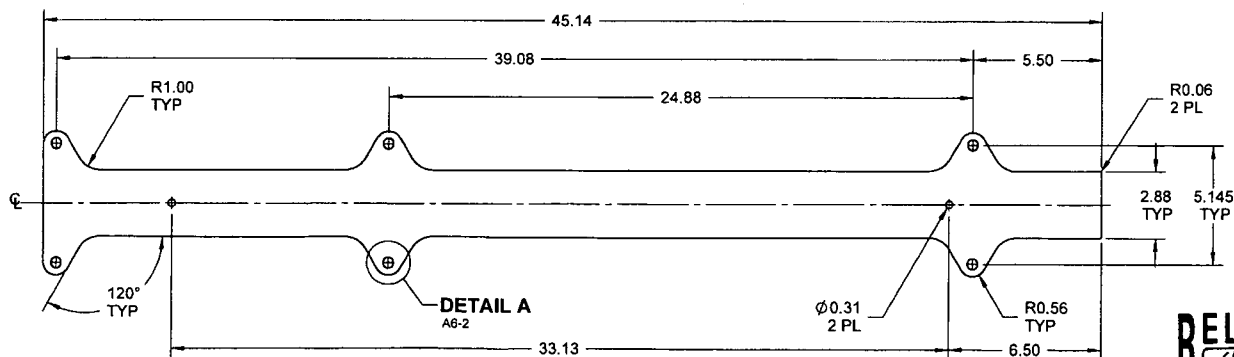
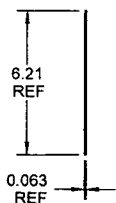
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**D3807-5 GASKET**



**D3807-7 GASKET**

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DRAWN	AS	PORT HADLOCK, WA	
CHECKED	AS	DRAWING NO.	REV. A
MFG. APPR.	AS	D3807	SHEET 3 OF 3
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